



Laundrying Compel Fabrics

Version No:

4

- A. Compel fabrics must be laundered prior to use
- B. Compel fabrics should be laundered separately from other linen
- C. Machines are to be loaded to no more than 70% capacity

	OPERATION	TIME	LEVEL	TEMP	SUPPLIES/ 45kilo
1	Flush	3 min	High	38 °C	
2	Flush	3 min	High	38 °C	
3	Break	7 min	Low	71 °C	112 GMS Detergent
4	Suds	5 – 7 min	Low	71 °C	112 GMS Alkali 56 GMS Detergent
5	Rinse	2 min	High	60 °C	
6	Rinse	2 min	High	48 °C	
7	Rinse	2 min	High	37 °C	
8	Rinse	2 min	High	32 °C	
9	Sour/Softener	5 min	Low	32 °C	Sour back to pH 5

- In the Break and Suds cycle – the total alkalinity must not exceed 400 PPM
- In the Sour cycle – the total alkalinity must not exceed 30 PPM
- Thorough rinsing is essential to properly remove all surfactants
- Residual surfactants act to reduce the repellent characteristics of Compel Barrier fabrics
- Tumble dry at 71 °C for 15 – 20 minutes, moisture content of 96% dryness

Revision History	Version:	4
	Developed By:	Laundry Supervisor
	Authorised By:	GM- Corporate Services
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